



MISC Inst. # 2024087974, Pg: 1 of 1 Rec Date: 12/09/2024 15:36:12.250

Fee Received: \$10.00 By: MLS

Douglas County, NE Assessor/Register of Deeds Walter E. Peffer

Record & return to:
Fullenkamp Jobeun Johnson & Beller LLP
11440 West Center Road Suite C
Omaha, NE 68144
dki

**STATEMENT REGARDING
SANITARY AND IMPROVEMENT DISTRICT NO. 609
OF DOUGLAS COUNTY, NEBRASKA**

1. NAMES OF CURRENT BOARD OF TRUSTEES:

Christian Kloster
Michelle Grandgenett
Elise Kloster
Amanda Baker
Adam Ogura

2. NAME OF CURRENT ATTORNEY, ACCOUNTANT & FISCAL AGENT:

a) Attorney: Fullenkamp Jobeun Johnson & Beller LLP
b) Accountant: Lutz & Company PC
c) Fiscal Agent: Bluestem Capital Partners

3. PRINCIPAL INDEBTEDNESS AS OF JUNE 30, 2024:

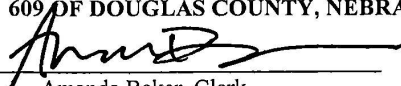
Warrants: \$ 20,336,286.36
Bonds: \$ 4,500,000.00

4. CURRENT LEVY (per \$100 of actual valuation):

General Fund \$0.900000
Bond \$ - 0 -

DATED: June 30, 2024.

**SANITARY AND IMPROVEMENT DISTRICT
NO. 609 OF DOUGLAS COUNTY, NEBRASKA**

By: 
Amanda Baker, Clerk

MLS